

GH TYPE 銑刀研磨機

ENDMILL SHARPENER MACHINE



放大圖 Magnified Part

固定檔塊
(硬化處理，避免校正座磨損)
Fixed Block
(Harden treatment to protect the alignment base)

定位調整扭
Alignment Knob

定位座
Alignment Base

定位檔塊
Alignment Block



2. 研磨後斜角 20°
NO.2 FOR SCREW RADIAL
ANGLE 20°

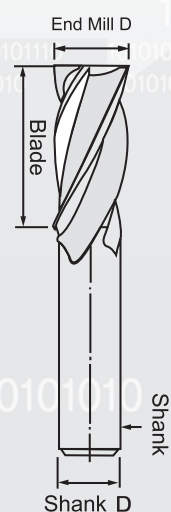
3. 平面角 6°此橢圓形孔
允許夾具軸向移動研磨所
有端銑刀面
NO.3 FOR CUTTING
ANGLE 6. THIS OVAL
SHAPED HOLE ALLOWS
HOLDER UNIT TO MOVE
ON AXIS TO GRIND ALL
SURFACE OF END MILL.

1. 供端銑刀底溝角 30°
NO.1 FOR END MILL
FLAT SLOT ANGLE 30°

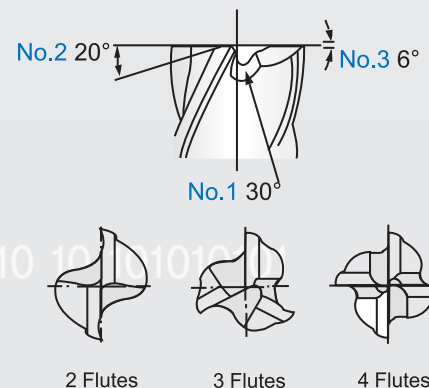
研磨2.3及4刃端銑刀，精密、效率、易操作，縮短製程時間，研磨直徑

GH413- 4-13mm, GH1225-12-25mm

For End Mill Re-sharpening, 2,3 and 4 Flutes Precision, Efficiency, Easy Operation, Short Processing Time, Grinding Diameter from GH413- 4-13mm, GH1225-12-25mm.



1. 高效率、高品質研磨滑程(滑率)，好的研磨效果。
High Efficiency, High Quality Grinding Slip, Good Grinding Results.
2. 品質保證 0.02mm。
Quality Assurance: 0.02mm.
3. 容易操作，供緊急的方便用具，快速。
Easy Operation, and Fast for Convenience.



三刃專用
for 3 Flute End Mill

二、四刃專用
for 2 and 4 Flute End Mill

GH-413專利號碼

ZL 200720150355.4
ZL 200720140706.3
Japan第3138310號
M321829號
M325182號
US7,473,163B1號
Nr 202007015258.2

專利項目 Patented Features

1. 鑽頭鎖緊裝置有軸承 (夾具組)
2. 可調式刀口倒角
1. Drill tightened design with bearing device.
2. Adjustable cutting angle

標準附件 Standard Accessories ※CBN 高速鋼鑽頭專用 (HSS : High Speed Drill) / SDC 鎢鋼鑽頭專用 (Carbide Drill)

GH-413	1. ER20 筒夾 4.0mm-13mm (10pcs) 2. 鑽石砂輪 SDC #300(4-5mm) 、#300(6-13mm) 3. 六角扳手 4mm *1 4. 2,4 夾頭、3 刀夾頭各 1 組	1. ER20 collets, 4.0mm-13mm (10pcs) 2. Diamond wheel SDC #300(4-5mm) 、#300(6-13mm) 3. 4mm Hexagon wrench 1 pcs each. 4. 2,4 flutes chuck*1 set、3 flutes chuck*1 set
GH-1225	1. ER40 筒夾 12mm、16mm、18mm、20mm、22mm、25mm (6pcs) 2. 鑽石砂輪 CBN#150、SDC#150 3. 六角扳手 4mm *1 4. 2,4 夾頭、3 刀夾頭各 1 組	1. ER40 collets, 12mm、16mm、18mm、20mm、22mm、25mm (6pcs) 2. Diamond wheel CBN#150、SDC#150 3. 4mm Hexagon wrench 1 pcs. 4. 2,4 flutes chuck*1 set、3 flutes chuck*1 set

選購附件 Optional Accessories

GH-413	1. 鑽石砂輪 CBN#300(4-5mm) 、#300(6-13mm) 、#300(4-13mm,2T) 2. 鑽石砂輪 SDC#300(4-13mm,2T)	1. Diamond wheel CBN#300(4-5mm) 、#300(6-13mm) 、#300(4-13mm,2T) 2. Diamond wheel SDC#300(4-13mm,2T)
GH-1225	1. 鑽石砂輪 CBN#150(12-25mm,2T) 2. 鑽石砂輪 SDC#150(12-25mm,2T)	1. Diamond wheel CBN#150(12-25mm,2T) 2. Diamond wheel SDC#150(12-25mm,2T)

型號	GH-413	GH-1225
研磨範圍	Drill Diameter 4mm – 13mm	12mm – 25mm
先端角	Point Angle 銑刀端面角 6° Third Angle 6°/ 銑刀後斜角 20° Primary Angle 20°/ 銑刀底溝角 30° Second Angle 30°	
電源	Power Supply AC 110 / 50 HZ AC 220 / 60HZ	AC 110 / 50 HZ AC 220 / 60HZ
馬達	Motor 450 W	1000 W
轉速	R.P.M 6000 rpm	4500 rpm
重量	Weight 17 kgs	30 kgs
包裝尺寸	Dimensions 310 x 260 x 290mm	360 x 290 x 340mm